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D130-1046-013
Job Sheet 196047



Part No: D130-1046-013

Job Qty: 1 pcs

Part Name: EC130T2/H130 Cable Cutter System - Full



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/5/19

Job Tracking No:

Due Date: 6/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description: order 16433

Note: IIN-D130-1046 REV.B IPP REV:A 18.02.20 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.23 INN AS PER REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/20/19	6/20/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

SMP 19/6/26

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	6/20/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	DAS 75 9-89
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/20/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	DAS 75 9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	6/20/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	JUN 26 2019
140 QC 21 - FG	1 pcs	6/20/19	0.00 0.00		QC 21 - FG - 21	DAS 70 9-89
					QC 21 - FG - 70	JUN 26 2019
					QC 21 - SA - 53	
Part Op 110 - Packaging1-5 (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - Packaging3-1 Identify and pack for shipping as per PPP D130-1046-013 Location: _____						
135 - DC (Document Control) Photocopy bluefile & type labels per PPP D130-1046-013 CHG001						
140 - QC21 (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D130-1046-111	EC130/H130 Cable Cutter Upper Removable Provisions	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169968
D130-1046-113	EC130T2/H130 Cable Cutter Upper Fixed Provisions	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5193413
D130-1046-211	EC130/H130 Cable Cutter Lower Removable Provisions	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5126249
D130-1046-213	EC130/H130 Cable Cutter Lower Fixed Provisions	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5193326

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D130-1046-111	1	3	0
	D130-1046-113	1	0	0
	D130-1046-211	1	3	0
	D130-1046-213	1	1	0

Part Specifications

Specifications could not be found.

Plex 6/5/19 9:54 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S193963



Part: D130-1046-013

Job No: 196047

Serial No/Batch: S193963

Revision: B

Inspector:

Exp Date:

Instructions: FAA STC SR02609SE 18/10/17, TC LoA C-18-0702 18/09/14, E/

5.0 PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -021	QTY -023	Part Number	Description
X					D130-1046-011	CABLE CUTTER INSTALLATION, EC130 T2, WITHOUT UPPER FIXED PROVISIONS
	X				D130-1046-013	CABLE CUTTER INSTALLATION, EC130 T2, WITH UPPER FIXED PROVISIONS
		X			D130-1046-015	CABLE CUTTER INSTALLATION, EC130 B4/T2, REMOVABLE PROVISIONS ONLY
			X		D130-1046-021	CABLE CUTTER INSTALLATION, EC130 B4, WITHOUT ROOF REINFORCEMENT
				X	D130-1046-023	CABLE CUTTER INSTALLATION, EC130 B4, WITH ROOF REINFORCEMENT
1	1	1	1	1	D130-1046-111	REMOVABLE PROVISIONS, UPPER
	1				D130-1046-113	FIXED PROVISIONS, UPPER, EC130 T2
			1	1	D130-1046-115	FIXED PROVISIONS, UPPER, EC130 B4
				1	D130-1046-117	ROOF REINFORCEMENT, EC130 B4 ¹
1	1	1	1	1	D130-1046-211	REMOVABLE PROVISIONS, LOWER
1	1		1	1	D130-1046-213	FIXED PROVISIONS, LOWER

¹ D130-1046-023/-117 not required for EC130 B4 that are compliant with AMS OP-3560

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Revision: **B**

Date: 18.06.26

Change Record

PAGE 1 OF 1

Part Number: D130-1046-013

Description: Cable Cutter Installation, EC130 T2, With Upper Fixed Provisions

[illegible]